

Date: Wednesday, 21/05/2008 2:26:15 PM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	HARNESS ASSEMBLY
<b>Job Number</b> :	39378		
<b>Estimate Number</b> :	12992		
<b>P.O. Number</b> :		<b>Part Number</b> :	D412702103A
<b>This Issue</b> :	21/05/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	ICAD412-702 P79 R3
<b>First Issue</b> :	1/1	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	34224	<b>Drawing Revision</b> :	
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<i>mf</i>	<b>Due Date</b> :	28/05/2008
<b>Comment</b> :	est rev A 07.08.22 new issue EC		

Qty: 2 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL  
 type labels per PPP D412-702-103A CHG001

JLD  
 08.5.23

2.0	D35738	Adapter
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 ADAPTER  
 batch: 32541

*JS* 08/05/22 (X2)

3.0	D3579041	Shoulder Harness
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 SHOULDER HARNESS LH  
 batch: 32110

*JS* 08/05/22 (X2)

4.0	K62	CLIP
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 CLIP  
 batch: 166486

*JS* 08/05/22 (X2)

5.0	MS24693S272	Screw
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 Screw  
 batch: M104746

*JS* 08/05/22 (X2)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 39378

Part Number: D412702103A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch:

M19600

JS 08/05/22 (v2)

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch:

M107044

JS 08/05/22

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per ICAD P79

CB 08/05/23 (2)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/05/23 (v2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-103A CHG001

Location:

PPP Rev:

S1245

C 08/05/23 (2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



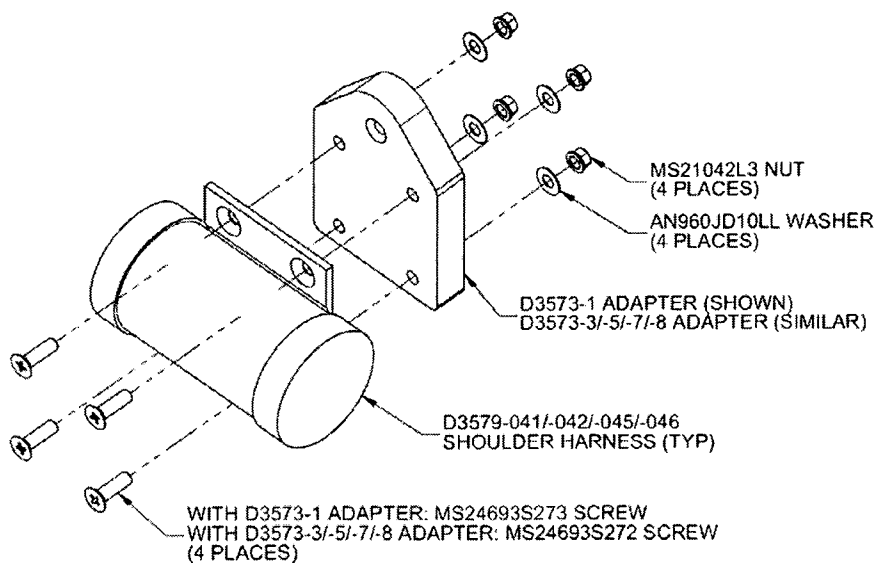
Comment: FINAL INSPECTION/W/O RELEASE

08/05/27 JS

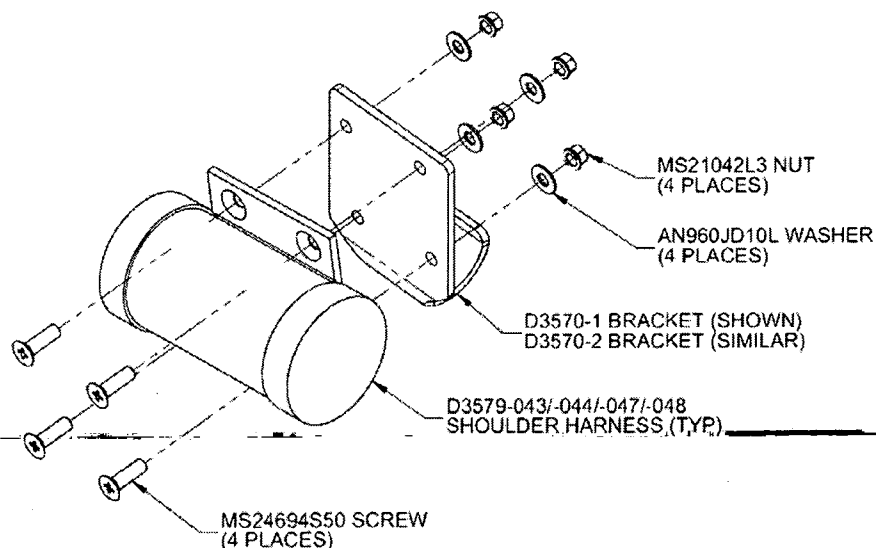
Job Completion



MF 08-05-23



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

W/O 39378

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